

中国台湾销售剥漆刀调试

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The purpose of the utility model is to provide an automatic paint stripping machine for inductor production, which solves the problem that in the prior art, three claws are directly used to strip the paint of an inductor coil, and the spacing between the claws cannot be adjusted, resulting in that it can not be applied to various types of coils, and has strong limitations. When facing different types of coils, it needs to replace different clamps, which takes a long time to replace and reduces the processing speed.杭州千和剥漆刀效率高。中国台湾销售剥漆刀调试

Qianhe precision mechanical paint stripping knife is made of tungsten carbide materials. High hardness and bending strength. The adopted process equipment carries out mirror grinding on the inner hole and the inlet and outlet at both ends of the product. The surface roughness of the inner hole is $ra0.1$, and the surface roughness at the radian at both ends is as high as $Ra0.025$. Our process realizes the natural transition between the radian of the inner hole and the inlet and outlet, selects a scientific and reasonable radian according to the size of the aperture, and maintains a high degree of consistency without damaging the substrate, thus ensuring the smoothness of the line. It is an ideal paint scraping tool for coil manufacturing and maintenance industries such as motors, electrical appliances, meters, transformers, electronics, household appliances and power tools.湖南磁阻尼剥漆刀供应商杭州千和剥漆刀工作安全。

本实用新型提供的漆包线剥漆机，1. 漆皮经吸尘筒进行集中收集，避免漆皮污染整套设备。2. 驱动装置与安装座位于所述基板的同侧，能够减小漆包线剥漆机的布置空间。3. 盖板的中心具有圆形通孔，且与安装座连接，利于漆包线在出线/进线时保持水平□The paint stripping machine for enameled wire provided by the utility model comprises the following steps: 1. The paint skin is collected in a centralized manner by a dust collector to avoid the paint skin polluting the whole set of equipment. 2. The driving device and the mounting base are located on the same side of the substrate, which can reduce the layout space of the enameled wire stripper. 3. The center of the cover plate has a circular through-hole and is connected with the mounting base, which is conducive to keeping the enameled wire horizontal when outgoing / incoming.

本实用新型提供的漆包线剥漆机，1. 旋转轴端部的容纳孔为阶梯孔，剥漆刀的轴端能够深入第二阶孔，并抵靠于前端阶孔，所述前端阶孔能够对剥漆刀的轴端起到支撑作用，使其配合更加

可靠。2，瓷眼硬度较高，表面光滑，漆包线在其表面滑动时顺畅不受损伤。3. 排屑孔使漆皮能够顺利排出安装座的容纳腔□The enameled wire stripping machine provided by the utility model includes: 1. The accommodation hole at the end of the rotating shaft is a stepped hole, and the shaft end of the stripping knife can penetrate into the second-order hole and abut against the first-order hole. The first-order hole can support the shaft end of the stripping knife, making its cooperation more reliable. 2. The porcelain eye has high hardness and smooth surface. The enameled wire slides smoothly on its surface without damage. 3. The chip removal hole enables the paint to be smoothly discharged from the receiving cavity of the mounting seat.剥漆刀的剥皮均匀性高。

调质处理就是指淬火加高温回火的双重热处理方法，其目的是使工件具有良好的综合机械性能。高温回火是指在500-650℃之间进行回火。调质可以使钢的性能，材质得到很大程度的调整，其强度、塑性和韧性都较好，具有良好的综合机械性能。调质处理后得到回火索氏体。回火索氏体(tempered sorbite)是马氏体于回火时形成的，在光学镜相显微镜下放大500~600倍以上才能分辨出来，其为铁素体基体内分布着碳化物（包括渗碳体）球粒的复合组织。它也是马氏体的一种回火组织，是铁素体与粒状碳化物的混合物。此时的铁素体已基本无碳的过饱和度，碳化物也为稳定型碳化物。常温下是一种平衡组织。杭州千和剥漆刀设计新颖。湖北重型剥漆刀现货

杭州千和剥漆刀是变压器刮漆的理想工具。中国台湾销售剥漆刀调试

漆包线是电机、电器、家用电器、电子、仪表电磁绕组的基础和关键材料，使用时需要将线头的绝缘层去除。一般通过剥漆刀对漆包线进行剥漆，由于剥漆刀在工作过程中一直处于旋转状态，容易出现晃动现象，可能对漆包线造成过度剥漆或者剥漆不完整的现象。漆包线是绕组线的一个主要品种，由导体和绝缘层两部组成，裸线经退火软化后，再经过多次涂漆，烘焙而成。但要生产出既符合标准要求，又满足客户要求的产品并不容易，它受原材料质量，工艺参数，生产设备，环境等因素影响，因此，各种漆包线的质量特性各不相同，但都具备机械性能，化学性能，电性能，热性能四大性能。中国台湾销售剥漆刀调试

杭州千和精密机械有限公司是一家从事磁力张力器、伺服张力器，气动剪刀、剥漆刀，线嘴、导针，绕线机治具研发、生产、销售及售后的生产型企业。公司坐落在康中路16号2幢2层207室，成立于2006-11-27。公司通过创新型可持续发展为重心理念，以客户满意为重要标准。在孜孜不倦的奋斗下，公司产品业务越来越广。目前主要经营有磁力张力器、伺服张力器，气动剪刀、剥漆刀，线嘴、导针，绕线机治具等产品，并多次以机械及行业设备行业标准、客户需求定制多款多元化的产品。杭州千和精密机械有限公司每年将部分收入投入到磁力张力器、伺服张力器，气动剪刀、剥漆刀，线嘴、导针，绕线机治具产品开发工作中，也为公司的技术创新和人材培养起到了很好的推动作用。公司在长期的生产运营中形成了一套完善的科技激励政策，以激励在技术研发、产品改进等。杭州千和精密机械有限公司严格规范磁力张力器、伺服张力器，气动剪刀、剥漆刀，线嘴、导针，绕线机治具产品管理流程，确保公司产品质量的可控可靠。公司拥有销售/售后服务团队，分工明细，服务贴心，为广大用户提供满意的服务。